M&O Perry Industries

MANUAL POWDER FILLING

M&O Perry Industries manufacturers lab and table top powder filling equipment perfect for clinical trials, registration batches, small batch production. The manual powder filling units feature the ACCOFIL vacuum pressure principal used to dose into all types of containers and medical devices.



MODEL LM-14

✓ Fill Range: 2mg - 10grams✓ Control: Vacuum Pressure

✓ Weight: 12 kg

✓ Single or multiple-port fill gun size available

√ Power: 1/10 HP

MODEL FC

✓ Fill Range: 2mg - 25grams✓ Control: Vacuum Pressure

✓ Weight: approx. 90 kg

✓ Single or multiple-port fill gun size available

✓ Power: 1/3 Hp

Gun sizes Mm inches		Fill Range in GRAMS
1.59	1/16"	.002006
2.38	3/32"	.004025
3.18	1/8"	.015085
4.76	3/16"	.050200
6.35	1/4"	.125450
7.94	5/16"	.240950
9.53	3/8"	.350 - 1.75
11.11	7/16"	.500 - 2.50
12.7	1/2"	.750 - 3.00
14.29	9/16"	.900 - 4.50
15.88	5/8"	1.25 - 6.50
19.05	3/4"	3.00 - 11.00
22.23	7/8"	5.50 - 15.00
25.4	1.0"	7.50 - 25.00



*These fill weight ranges are approximate and should be used as a guide. They are based on free-flowing powders having a uniform density in a controlled temperature and humid environment. *Larger fill gun sizes for weight between 25 grams and 1,000 grams are available. Factory evaluation of the powder and the application is required. Guns available in sizes to 5-3/4" I.D.

MOP P15005 0122



AWS BIO-PHARMA TECHNOLOGIES

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